

Element Strategy Initiative: To Form Core Research Centers

# 元素戦略プロジェクトく研究拠点形成型>



地球は多様な元素の集まりです。私たちの暮らしは元素からつくった無数の材 料で成り立っています。持続可能な未来社会を構築するには、地球上の有限 な元素資源から優れた材料をつくりだしていく「元素戦略」が必要です。 「元素戦略プロジェクト」は2012年に発足。材料の機能や特性を決めている元 素のサイエンスを追究し、イノベーションの創出と産業応用を促進しています。

# **Omotenashi** (O Mo Te Na Si): Being Hospitable Hosts to the Earth

The Earth is a collection of diverse elements. Our existence is made possible by countless materials produced from these elements. In order to build a sustainable future, we need an "element strategy" for developing superior materials from the limited element resources on Earth. The Element Strategy Initiative was launched in 2012 to pursue the science of elements that determine material functions and properties and for encouraging innovation and industrial applications.



# 基礎から応用に直結する研究開発を 4拠点で進めています。

Working to develop practical applications directly from basic research at four research centers.



元素戦略プロジェクト<研究拠点形成型> プログラム・デイレクター(PD) 玉尾皓平

Kohei Tamao Program Director, Element Strategy Initiative : To Form Core Research Centers

# 材料研究拠点

Strategy Initiative Center for Magnetic Materials(ESICMM)



設置機関:物質·材料研究機構(NIMS) Core: National Institute for Materials Science (NIMS)



代表研究者: 広沢 哲 Satoshi Hirosawa, Director General 連携機関:東北大学、産業技術総合研究所、東京大学、東京大学物性研究所、京都大学、 高エネルギー加速器研究機構、高輝度光科学研究センター、名古屋大学、 北陸先端科学技術大学院大学、東京工業大学、九州大学、東北学院大学、兵庫県立大学 Collaborating institutes: Tohoku University, the National Institute of Advanced Industrial Science and Technology, the University of Tokyo, the Institute for Solid State Physics at the University of Tokyo, Kyoto University, the High Energy Accelerator Research Organization (KEK), the Japan Synchrotron Radiation Research Institute, Nagoya University, the Japan Advanced Institute of Science and Technology, the Tokyo Institute of Technology, Kyushu University, Tohoku Gakuin University, and the University of Hyogo 開発対象:電気エネルギーと機械エネルギーの変換に適用されているバルク永久磁石材料 開発目標: 希少元素フリーの新規高性能永久磁石材料の創製







設置機関: 東京工業大学 Core: Tokyo Institute of Technology

- 代表研究者: 細野秀雄 Hideo Hosono, Representative
- 連携機関:物質・材料研究機構、高エネルギー加速器研究機構、東京大学
  - Collaborating institutes: National Institute for Materials Science, High Energy Accelerator Research Organization (KEK), and the University of Tokyo
- 開発対象:半導体、透明電極をはじめとする電子材料全般

#### 開 発 目 標 : 多存元素を使って革新的な機能を実現

## 触媒·電池材料研究拠点 Elements Strategy Initiative for Catalysts and Batteries (ESICB)

子材料研究拠点 Tokodai Institute for Element Strategy (TIES)





- 設置機関: 京都大学 Core: Department of Molecular Engineering, Kyoto University 代表研究者:田中庸裕 Tsunehiro Tanaka, Director
- 連携機関:東京大学、自然科学研究機構分子科学研究所、九州大学、熊本大学、東京理科大学 Collaborating institutes: The University of Tokyo, the Institute for Molecular Science of the National Institutes of Natural Sciences, Kyushu University, Kumamoto University, and the Tokyo University of Science
- 開発対象: 固体触媒と二次電池材料
- 開発目標:希少元素フリーの新規高性能触媒と二次電池を実現

# 料研究观

Elements Strategy Initiative for Structural Materials (ESISM)



- 設置機関: 京都大学 Core: Department of Materials Science and Engineering, Kyoto University
- 代表研究者: 田中 功 Isao Tanaka, Director
- 連携機関: 東京大学、大阪大学、物質·材料研究機構、九州大学、経産省ISMA
  - Collaborating institutes: The University of Tokyo, Osaka University, the National Institute for Materials Science, Kyushu University, and the Innovative Structural Materials Association (METI)
- 開発対象:実用材料として適用している金属材料、高靭性セラミックス材料、それらの複合材料
- 開発目標:強度と靭性が両立する究極材料の実現



# 新しい材料設計に基づく 新機能高性能電子材料と水素



**GL: 細野秀雄** <sup>東京工業大学</sup>





# **Creation of Novel-Function & High Performance Electronic Materials** based on a Novel Design Concept & Hydrogen

Tokodai Institute for Element Strategy (TIES)



**GL: Hideo Hosono** 

- There have been numerous large-scale national projects on electronic materials to date.
- Materials design has become fixated on just a few concepts, such as diamond-structure semiconductors and perovskite dielectrics.
- There is a need for novel perspectives on abundant elements independent of obsolete approaches based on previous successes.
- The roles of hydrogen in condensed matter remain unexplained.
- Points of th research
- Exploring novel material candidates making full use of condensed matter physics, electron theory, computational chemistry, materials informatics (MI), etc.
- Rapid syntheses of candidate materials utilizing such extreme experiments as super-high pressure and super-high vacuum.
- Rapid feedback of material property analyses using synchrotron radiation (KEK-PF and SPring-8), neutrons, and muons (J-PARC).
- From the quantification of hydrogen to the identification of states.

#### Novel Direct Band-Gap, **Bipolar Semiconductors derived from** New Concepts of MI and Molecular Orbitals



#### Red luminescence as designed

Figure 1 The novel nitride semiconductor,  $CaZn_2N_2$ , discovered through MI and synthesized under high pressure

#### **Bipolar** doping as designed

Figure 2 ZrOS, an oxysul-fide semiconductor based on an early-transition metal, designed under molecular orbital concepts

of n/p-type Cu<sub>3</sub>N Figure 3 A new nitride semiconductor, Cu<sub>3</sub>N, for solar-cell applications by p-type doping with interstitial fluorine

Hall mobilities

10007" (K

**Novel Semiconductor Materials** 





Flexible green LED



I-, L-, P-V characteristics and color gamut Figure 4 A halide perovskite LED with an electron transport laver of Zn-Si-O (ZSO)



#### PL spectra with QY>90%



I-V, L-V characteristics of blue LEDs Figure 5 A high-efficiency, blue-light-emitting, Pb-free, iodate semiconductor:Cs<sub>3</sub>Cu<sub>2</sub>I<sub>5</sub>



Hall mobilities



**Band alignment** 

Figure 6 A low-temperature, printable, high-mobility, p-type, transparent, amorphous semiconductor: a-Cu-Sn-I

High-Temperature, Stable, High Dielectric Constant, Non-Perovskite Dielectrics for Power-Electronics Applications



Higher T<sub>c</sub> and P<sub>s</sub>

than conventional

materials

Figure 7 Fluorite ferroelec

trics with high T<sub>c</sub> and P<sub>s</sub>: HfO<sub>2</sub>:Y





Thermal stabilities of dielectric properties I-V, L-V characteristics

Figure 8 Silicate ferroelec-

2-inch single crystal of blue LED

trics satisfying require-ments for vehicle applica-tions: (Bi,La)<sub>2</sub>SiO<sub>5</sub>

Unraveling the Roles, Functionalities, & States of Hydrogen in Condensed Matter and Establishing Highly Sensitive Quantification Methods

and sensor module Figure 9 High-tempera-ture stable piezoelectrics for vehicle pressure sensors: CTAS (Ca<sub>3</sub>TaAl<sub>3</sub>Si<sub>2</sub>O<sub>14</sub>)





Local structure of H<sup>-</sup> generating occupied deep subgap states

Figure 11 Hydrides (hydrogen anions) in a-IGZO and the origin of instability in their electron devices H passivation Instability under illumina

Revealed by quantum beams of SR X-rays, Neutrons, and Muons

Figure 12 Crystalline/ magnetic phase diagram of the iron-oxypnictide superconductor LaFeASO<sub>1-</sub>,H<sub>x</sub> • Two mother phases • SC mechanisms

## · Stabilization of creation rates of novel materials and their

- design concepts Technical transfer to industries
- Concept proposal for post Element Strategy

High-efficiency & low-cost semiconductor materials for FPD

- High-temperature, stable, & high-dielectric constant
- dielectrics for vehicle power electronics
- Electride materials for catalysts

# Contact us by

Tokodai Institute for Element Strategy ties@mces.titech.ac.jp





Commercial products
 coming soon

# 高強度と高延性を具備する バルクナノ六方晶金属材料



GL: 过 伸泰 京都大学大学院工学研究科

- 研究の 背景
- ・安心・安全な社会を支える構造材料は、強度(つよさ) と延性(ねばさ)を具備することが不可欠である。
- ・チタンやマグネシウム合金は軽量で高い強度を有する が、六方結晶構造に起因して延性に乏しいため用途が 限定される。
- ・合金元素の添加ではなく、バルクナノ組織化による強度と延性両立を目標とした。
- 研究の ポイント
- ・サブミクロンまでの様々な平均粒径を有する完全再
- 結晶チタンおよびマグネシウム合金の作製に成功した。
- ・バルクナノメタル化することで、高強度と高延性を両 立させることに成功した。
- ・バルクナノメタル材料における延性向上メカニズムを、 電子顕微鏡、中性子回折実験と計算科学によって原子 レベルから解明した。





図2 4種の異なる結晶粒径dを有するマグネシウム合金の応力-ひずみ曲線

研究概要 **3** 

研究概要

4

ロードマップ



バルクナノ材料における

延性向上機構の解明

図3 平均粒径d=0.98µmの超微細粒マグネシウム合金試料をひずみ0.095まで 引張変形させた後の透過電子顕微鏡観察結果。(a) [10-10]晶帯軸から観察した 明視野像、(b)(c)回折ベクトルg=(0002)での二波条件での明視野および暗視野 像。(d) (b)図に示した領域を拡大しウィークビーム法で観察した結果。マグネシ ウムでは通常活動しないc成分を持つ転位が多数観察された。このような特異な 転位は、応力レベルが高くなった時に粒界で核形成したものと考えられる。





図4 バルクナノ材料では、非主すべり転位、変形双晶、変形誘起マルテンサイト 変態のような特異な塑性変形機構が実験的に観察される。これらは、変形子と いう新しい概念により包括的に説明することが可能である。すなわち、十分に高 い応力が印加されると、表面や粒界のように結晶格子が不完全な部分で集団的 な原子の励起が起こり、変形子の核形成が生じる。塑性変形フロントにおいて も、同様の現象が起こっていると考えられる。

 ・新しい変形子概念に基づく 高強度と高延性を具備する 鉄鋼材料の創製
 ・多様な化学結合を有する構 造材料における変形子解明 と脆性克服への指針獲得



#### 問い合わせ先 京都大学構造材料元素戦略研究拠点 admin@esism.kyoto-u.ac.jp





# Concurrent enhancement of strength and ductility in bulk nanostructured hexagonal metals

## Elements Strategy Initiative for Structural Materials (ESISM)

Tsuji

**GL: Nobuhiro Tsuji** Graduate School of Engineering, Kyoto University

- Background to the research
- Concurrent enhancement of strength and ductility in structural materials is essential to guarantee a safe and secure society.
- Applications of titanium and magnesium alloys having light weight and high strength have been limited by poor ductility attributed to their hexagonal crystal structure.
- Targeting the creation of innovative hexagonal metals through bulk nanostructuring rather than the addition of critical alloying elements.
- Points of the research
- Fully recrystallized titanium and magnesium alloys with various average grain sizes down to sub-micrometer scale were successfully fabricated.
- Concurrent enhancement of strength and ductility were successfully achieved in the bulk nanostructured titanium and magnesium alloys.
- Atomistic mechanism of the superior mechanical properties in the bulk nanostructured materials was clarified through state-of-the-art experiments like transmission electron microscopy and neutron diffraction as well as theoretical calculations.





Figure 1 Magnesium-alloy samples having various average crystal grain sizes fabricated by high-pressure torsion (HPT) followed by recrystallization annealing treatments at a given temperature and duration. (Top) Inverse pole figure (IPF) maps by electron backscatter diffraction (EBSD). Color corresponds to crystallographic orientations of grains. (Bottom) Grain boundary (GB) maps in which the blue and green lines correspond to high angle and low angle grain boundaries, respectively.



Figure 2 Comparison of stress-strain curves for Mg-alloy specimens with four different average grain sizes, d.

research

Mechanism of enhanced ductility in bulk nanostructured materials



Figure 3 Transmission electron micrographs of an ultrafine-grained magnesium alloy sample with average grain sizes of  $d=0.98\ \mu m$  after tensile deformation at a strain of 0.095. (a) Bright-field image observed along the [10-10] zone axis. (b) Bright-field and (c) corresponding dark-field images observed under a two-beam condition with diffraction vector g=(0002). (d) Weak-beam dark-field image observed under a two-beam condition with diffraction vector g=(0002). (d) Weak-beam dark-field image observed under a two-beam condition with diffraction vector g=(0002). (d) Weak-beam dark-field image of the rectangular area in (b) at a higher magnification. Highly dense unusual dislocations with a c component can be observed. Such dislocations are inferred to be nucleated at grain boundaries when the stress level increases.



Comprehensive understanding of ductility enhancement in bulk nanostructured metals by the new concept of *plaston* 



Figure 4 Unique plastic deformation mechanisms different from primary dislocation glide, such as non-primary dislocation glide, deformation twinning, and martensitic transformation, have been experimentally found to take place in bulk nanostructured materials. They can be comprehensively explained by the new concept of *plaston*. When a large enough stress is applied, collective atomic motion occurs at lattice imperfections such as surface and grain boundaries, which eventually leads to the nucleation of plastic deformation. Similar phenomena are expected to take place at the plastic deformation front.

Roadmap

Concurrent enhancement of strength and ductility in bulk-nanostructured steels based on the new concept of *plaston*Gain a fundamental understanding of *plaston* in other materials with a variety of chemical bonds in order to overcome their brittleness

Pplications
 Vehicles and aircraft
 Structures
 Biomaterials

## Contact us here

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GL:田中庸裕 <u>京都大</u>学大学院工学研究科





伝導性硫化物固体電解質

図4 Na<sub>3</sub>SbS<sub>4</sub>結晶のSbの一部をWに置換したNa<sub>2.88</sub>Sb<sub>0.88</sub>W<sub>0.12</sub>S<sub>4</sub>電解質は、Na欠陥の導入と立方晶構造の形成によって、室温で3.2×10<sup>-2</sup>S cm<sup>-1</sup>の極めて高い導電 率を示す。これはリチウムイオン伝導性固体電解質の中で最大の導電率を示す LGPS型硫化物Li<sub>9.54</sub>Si<sub>1.74</sub>P<sub>1.44</sub>S<sub>11.7</sub>Cl<sub>0.3</sub>よりも高い導電率を示すことから、硫化物電 解質において世界最高のアルカリ金属イオン伝導度を実現した。

- ロード マップ
- 高活性が発現する自動車触媒の反応メカニズムの解明
  電池電解質に対する既成概念の打破
  低コスト化と量産に向けた最適化
- 応用分野
  ・自動車排気浄化触媒
  ・民生用電池、自動車用電池
  ・大型定置用電池

問い合わせ先 京都大学 触媒・電池元素戦略研究拠点 admin@esicb.kyoto-u.ac.jp





# R&D on precious-metal-free automotive catalysts and sodium ion battery systems

#### **Elements Strategy Initiative for Catalysts and Batteries**, **Kyoto University** ESTOB

GL: Tsunehiro Tanaka

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Reduction of platinum-group metal (PGM) use in automotive catalysts

- Development of various functions in liquid electrolyte for batteries
- · Need for developing sodium ion batteries superior to lithium ion batteries
- Separation of two reactions by tandem configuration of two catalysts
- Mechanism analysis of NO-CO reaction by TWC catalyst assisted by theoretical methods
- · Superstructures realized by applying a coordination structure of molecules in an electrolyte
- · Superior conductivity by generation of sodium vacancies and cubic phase transition



Unveiling the mechanism of a CO-NO reaction over a PGM-free three-way catalyst



Figure 2 Tetrahedrally coordinated Cu<sup>2+</sup> formed on spinel oxides is reduced to Cu<sup>+</sup> by CO, and NO can be reduced in a subsequent reoxidation of Cu<sup>+</sup> to Cu<sup>2+</sup>



## A sodium-ion sulfide solid electrolyte with unprecedented conductivity at room temperature



Conductivity of Na<sub>2,88</sub>Sb<sub>0,88</sub>W<sub>0,12</sub>S<sub>4</sub>: 3.2×10<sup>-2</sup> S cm<sup>-1</sup> @25°C Nat. Commun. 10, 5266 (2019)

> Highest conductivity of Li<sup>+</sup> conductors 2.5×10<sup>-2</sup> S cm<sup>-1</sup>, LGPS-type Li<sub>9.54</sub>Si<sub>1.74</sub>P<sub>1.44</sub>S<sub>11.7</sub>Cl<sub>0.3</sub>) Nat. Energy 1, 16030 (2016)

Figure 4 A sulfide superionic conductor, Na<sub>2.88</sub>Sb<sub>0.88</sub>W<sub>0.12</sub>S<sub>4</sub>, exhibits conductivity superior to that of the benchmark electrolyte, the LGPS-type Lj<sub>0.45</sub>Sj<sub>0.47</sub>P<sub>1.45</sub>A<sub>1.75</sub>Cl<sub>0.94</sub>. Partial substitution of antimony in Na<sub>3</sub>Sb<sub>5</sub>, with tungsten induces the generation of sodium vacancies and a tetragonal-to-cubic phase transition, resulting in the highest ever room-temperature conductivity of 32 mS cm<sup>-1</sup>.

Elucidation of the reaction mechanisms for automotive catalysts

- Paradigm shift in the electrolyte concept for batteries
- Cost-cutting and optimization for mass production
- Automotive catalysts

 Batteries for consumers and vehicles Stationary batteries

#### **Contact us here**

**Elements Strategy Initiative for Catalysts** and Batteries, Kyoto University admin@esicb.kyoto-u.ac.jp







研究の 背景 ・希少元素を利用しない永久磁石開発
 ・産業応用可能な磁性材料解析のための技術開発

究の イント	・熱間押出加工によるナノ結晶永久磁石の試作 ・磁石内部磁化分布の三次元計測 ・機械学習モデルを利用した永久磁石材料化学組成の
	最適化

研究概要 1	放射光を用いた
	磁性材料内部磁化分布の
	三次元観察





- (a) 消磁状態
- (b) 残留磁化状態

図1 直径12μmの円柱状に加工したNdFeB磁石の磁化分布。(a) 消磁状態、(b)残 留磁化状態。



図2 (a)  $(R_{1-\alpha}R'_{\alpha})(Fe_{(1-\beta)(1-\gamma)}Co_{\beta(1-\gamma)}Ti_{\gamma})_{12}$ の化学組成で赤字のパラメータを関数化、(b) キュリー温度を目的変数とした場合に、最適解を求められる確率の変化。

<sup>藤藤腰</sup> **3** 熱間押出加工による 高耐熱性 ナノ結晶バルク磁石の試作



(a) 熱間押出装置



(b) ナノ結晶組織

図3 (a) 熱間押出装置の概形、(b)ナノ結晶磁石の結晶組織、矢印の方向に圧縮応 カを印加。

ロード マップ

・究極性能永久磁石の開発
 ・新奇高Fe組成磁石材料の実現
 ・研究成果の産業界への還元

関係分野 ・本研究成果の関連技術はAT-01新エネルギー・産業技 術総合開発機構(NEDO)モビリティーゾーンMagHEM プロジェクトにて公開中。合わせて、ご訪問ください。

問い合わせ先 物質・材料研究機構元素戦略磁性材料研究拠点企画室 Info-esicmm@nims.go.jp





# New development of permanent magnets for industrial applications

Elements Strategy Initiative Center for Magnetic Materials



Background to the research Development of permanent magnets without critical elements

 Technology development for analysis of magnetic materials with potential for industrial applications



- Trial manufacture of nanocrystalline permanent magnets by hot extrusion.
- Three-dimensional measurement of internal magnetization distribution in permanent magnets
- Optimization of the chemical composition of permanent magnets using machine learning model

Three-dimensional observation of the internal magnetization distribution of magnetic materials using synchrotron radiation





(a) Demagnetized state

(b) Remanent magnetization state

Figure 1 Magnetization distribution of a NdFeB magnet having a cylindrical shape with a diameter of 12  $\mu$ m. (a) Demagnetized state, (b) Remanent magnetization state.



# Optimization of the chemical composition of magnet materials by machine learning



Descriptor

(a) Numerical model from Bayesian optimization



Number of trial

(b)Curie temperature prediction with optimized model

Figure 2 (a) Function of deficient parameters in the chemical composition of the description. (b) Probability of finding an optimal solution when Curie temperature is the target variable. arch

Trial manufacture of high heat-resistant nanocrystalline bulk magnets by hot extrusion



(a) Overview of the hot extrusion equipment



(b) Microstructure of the nanocrystalline magnet

Figure 3  $\;$  (a) Overview of the hot extrusion equipment, (b) microstructure of a nanocrystalline magnet, compressive stress is applied in the direction of the arrow.

Roadmap • Realization of ultimate permanent magnet materials

- Realization of permanent magnet materials based on new Fe-rich compositions
- · Dissemination and transfer of ESICMM's outputs to industry

The MagHEM Project is presenting technologies related to the outcomes of our research center at the New Energy and Industrial Technology Development Organization (NEDO) booth, AT-01, in the Public Organizations / University / Labs / Overseas Pavilion Zone. Please visit their booth.

## Contact us here

esearch

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