## What is a Knowledge Cluster?

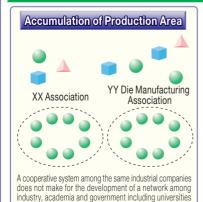
A "knowledge cluster" is a system where local universities and other institutions, which possess great potential and their own research development themes, integrate into a cluster to create innovations under local initiatives for the purpose of further developing the results of research development and connecting the results to practical use with the collaboration of other research institutions and companies located both domestically and outside of Japan.

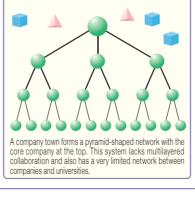
More specifically, a knowledge cluster is a framework where the technological seeds possessed by core universities and other research institutions and the practical needs of businesses provide stimulation and where sustainable innovations are generated in the local areas through the formation of joint research organizations comprised of industry, academia and government and human networks in the local areas, and various policies such as financial facilitation and establishment support are implemented.

Regarding overseas cases, it takes a long time to feed back scientific and technological research results to society. Thus, the creation of a competitive knowledge cluster requires extensive efforts and a long-term vision.

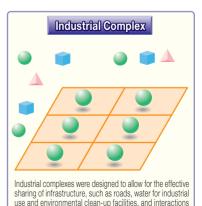
## The Cluster Concept Universities Companies Supporting Organizations, etc. Cluster Inflow of Human Resources Funding A cluster forms a network among industry, academia and government. It is different from conventional industrial accumulation. A knowledge cluster generates and promotes innovative chain reactions through tight collaboration and frequent communication, to produce various new technological "seeds." As a result, the cluster accumulates human resources, companies, information and capital from outside of the region.

## Conventional Industrial Accumulation





Company Town



among companies located in the complex are limited.

and municipalities.