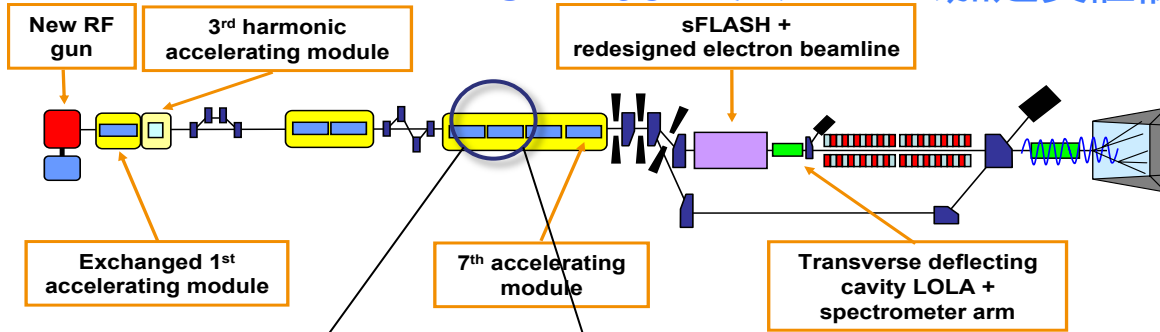


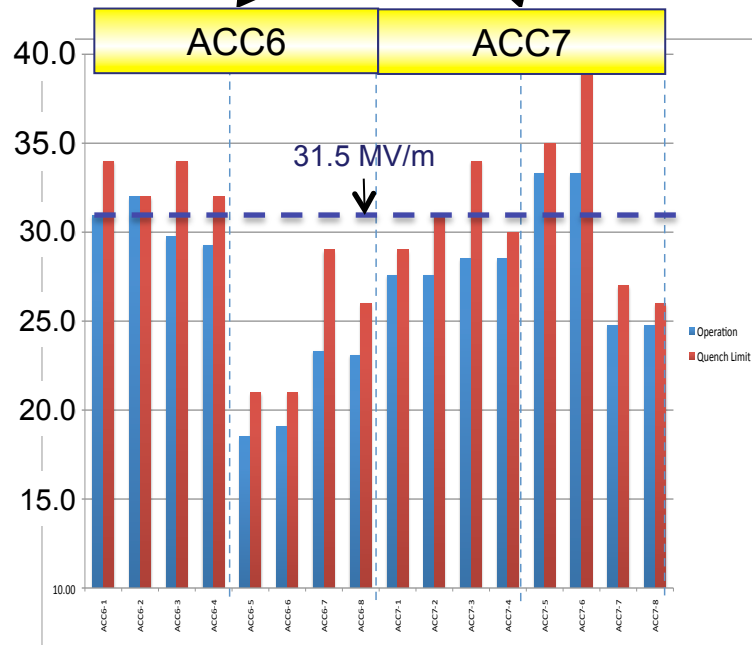


DESY-FLASH Beam Test

DESY-Flash でのビーム加速実証試験



real world ! operations !



← ILC ビーム電流実証

- ✓ ILC-like beam (3, 6 and 9mA)
- ✓ Energy stability ($<10^{-3}$)
- ✓ Control of heavy beam loading
- ✓ Control of cavity Lorentz force detuning
- ✓ Active tuning for large gradient spread operation

- ✓ Operation
- ✓ Auto
- ✓ Controls
- ✓ Klystron
- ✓ General
- ✓ Fast
- ✓ Deal
- (prot

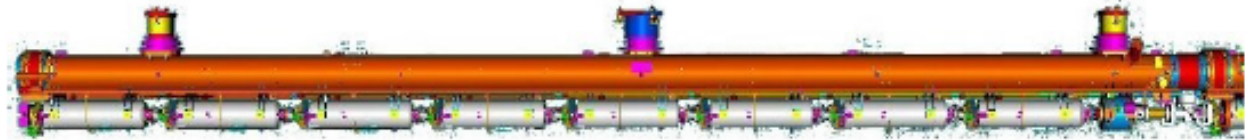
Parameters	Value
C.M. Energy	500 GeV
Peak luminosity	$1.8 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Beam Rep. rate	5 Hz
Pulse duration	0.73 ms
Average current	5.8 mA (in pulse)
E gradient in SCRF acc. cavity	31.5 MV/m +/-20% $Q_0 = 1E10$

- Runs 24/7 as VUV SASE user facility
- Primary SRF systems tests for ILC TDR (dedicated 9mA experiment runs)

An Accelerator Complex for 17.5 GeV



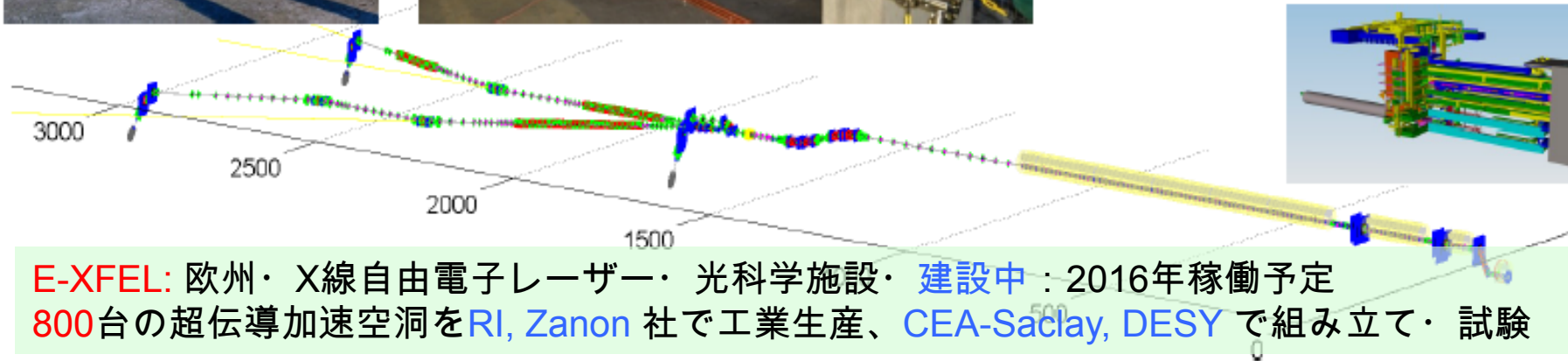
100 accelerator modules



800 accelerating cavities
1.3 GHz / 23.6 MV/m



25 RF stations
5.2 MW each



E-XFEL: 欧州・X線自由電子レーザー・光科学施設・建設中：2016年稼働予定
800台の超伝導加速空洞をRI, Zanon 社で工業生産、CEA-Saclay, DESY で組み立て・試験

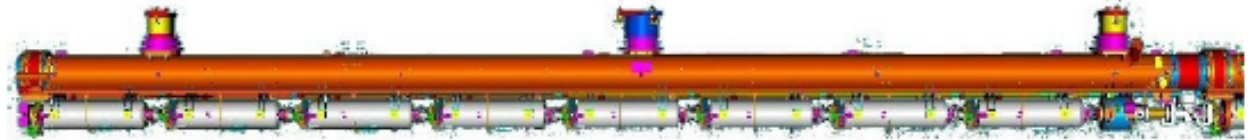
An Accelerator Complex for 17.5 GeV



100 accelerator modules

Some specifications

- Photon energy 0.3 - 24 keV
- Pulse duration ~ 10 - 100 fs
- Pulse energy few mJ
- Superconducting linac. 17.5 GeV
- 10 Hz (27 000 b/s)



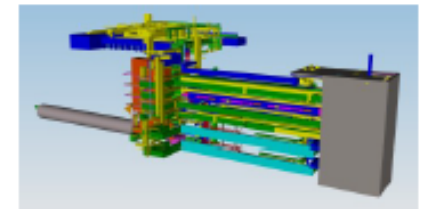
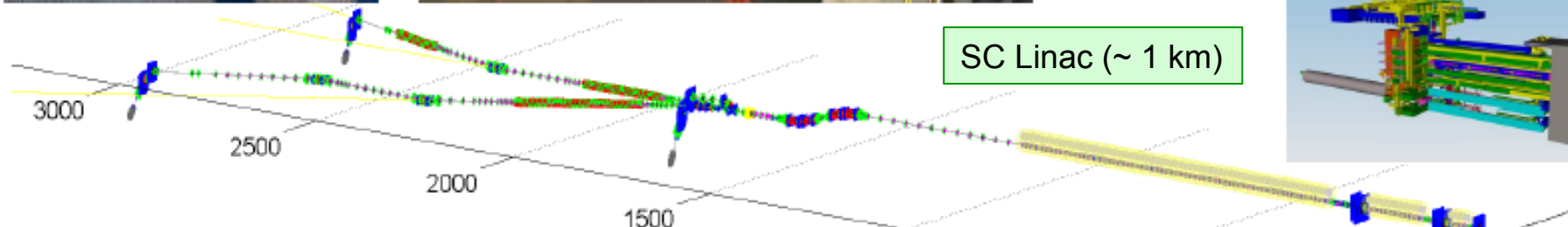
800 accelerating cavities
1.3 GHz / 23.6 MV/m



25 RF stations
5.2 MW each



SC Linac (~ 1 km)

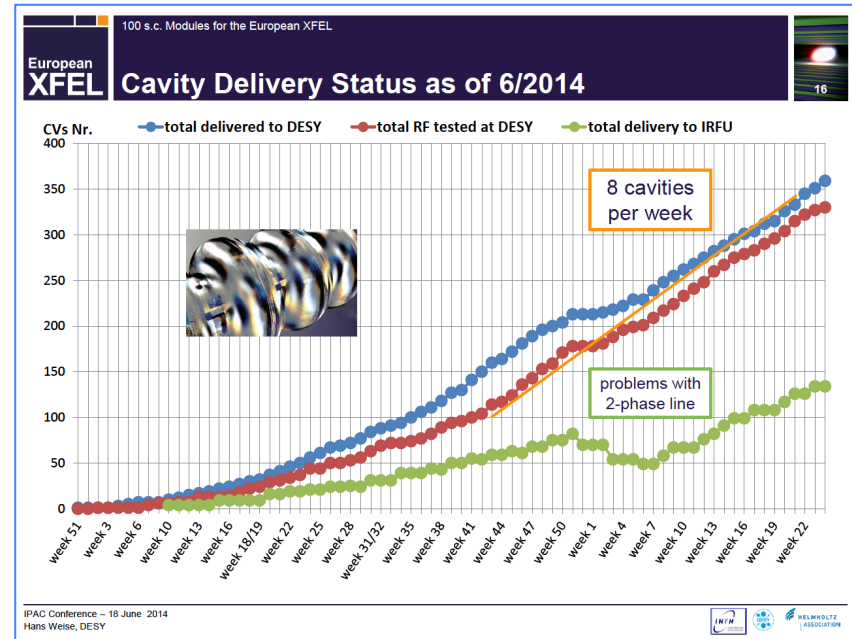


EXFEL: 1/20 Scale Project on going, Industrialization being verified !!

EXFEL: 1/20 スケール実計画、進行中→工業化技術を実証中

SCRF Cavity Production

超伝導加速空洞・製造(RI, ZAON)と試験実績 (DESY)



- **Gradients** in average above specification (almost 300 cavities tested)
 - Average usable gradient after delivery (26.8 ± 7.1) MV/m
 - 2/3 of cavities can be used w/o further treatment
 - 1/3 is getting additional treatm. -> usable grad. increased to (29.6 ± 5.1) MV/m

2014.6現在: 空洞製造・試験 > 300 台。使用可能電界、~ < 30 > MV/m



S1-Global hosted at KEK:

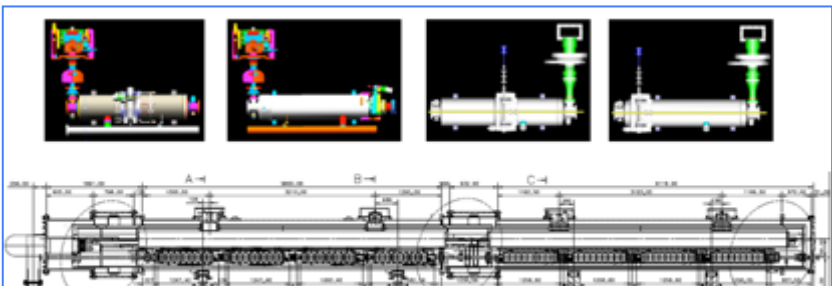
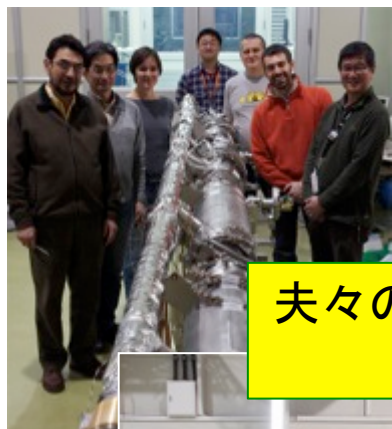
国際協力による共同作業、空洞相互整合性、評価試験



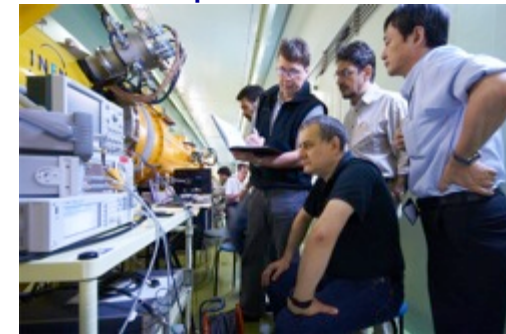
DESY, FNAL, Jan., 2010



DESY, Sept. 2010



夫々の設計による空洞を持ち寄り、お互いに評価
協調した運転に成功



FNAL & INFN, July, 2010

INFN
and
FNAL
Feb.
2010



March, 2010



DESY, May, 2010

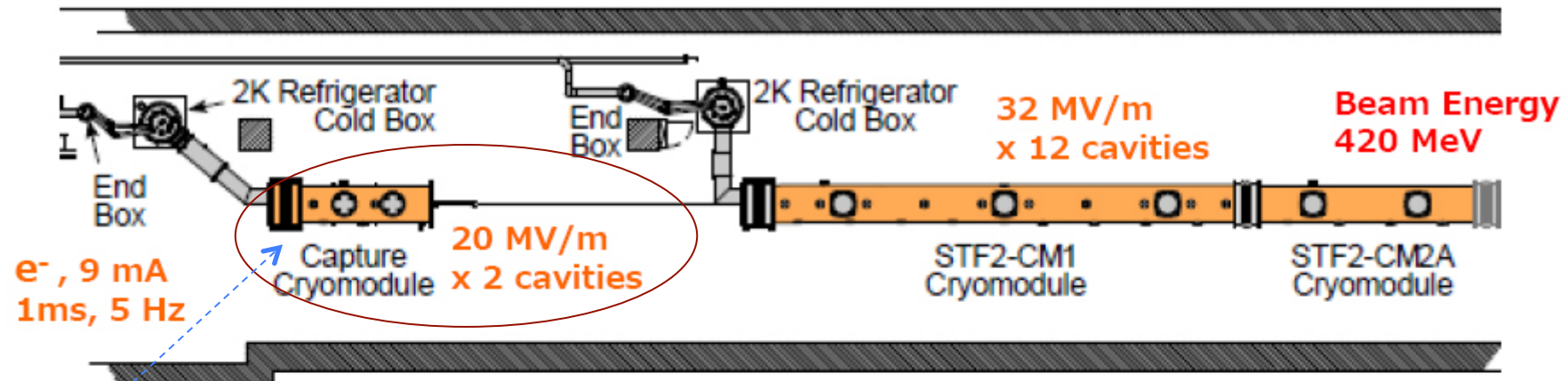


June, 2010 ~



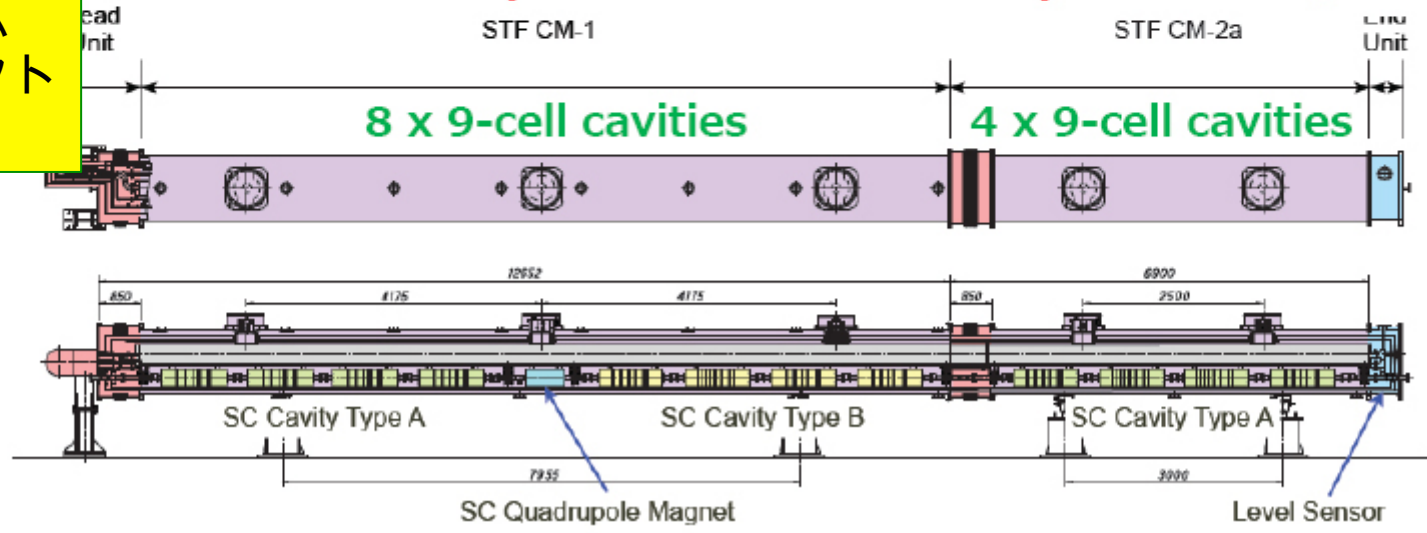
10 year Evolution of STF at KEK

KEK-STF: 10年をかけた超伝導RF 試験加速器の進展



STF2 : CM1 Cryomodule + CM2a Cryomodule (2014')

量子ビームプロジェクトとの協力



up to ~ 420MeV



ILC beam Acceleration at KEK STF

KEK-STF でのビーム加速実証試験

Quantum-Beam Accelerator
Starting as starting of KEK-STF-2

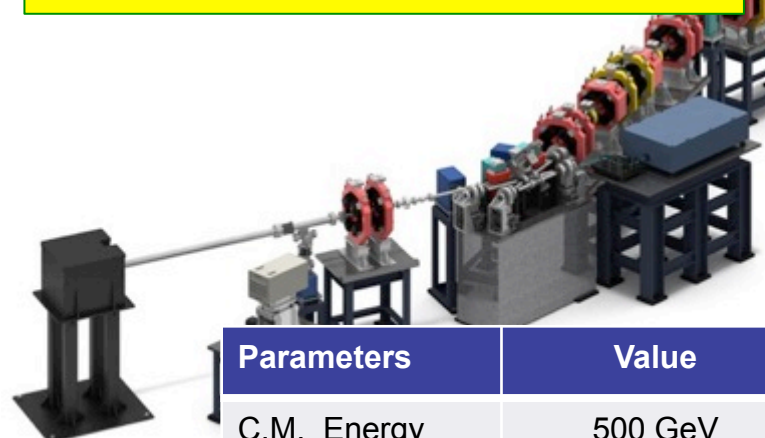
Beam acceleration (40 MV) and
transport for 6.7 mA, 1 ms,
succeeded in 2012



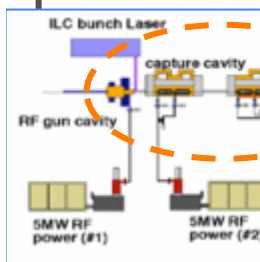
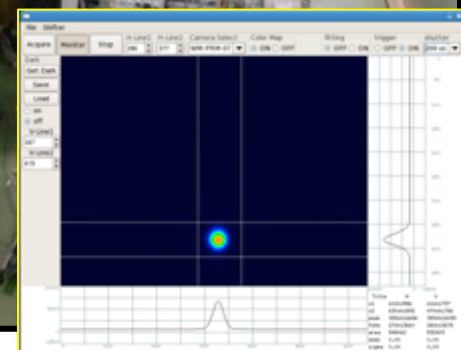
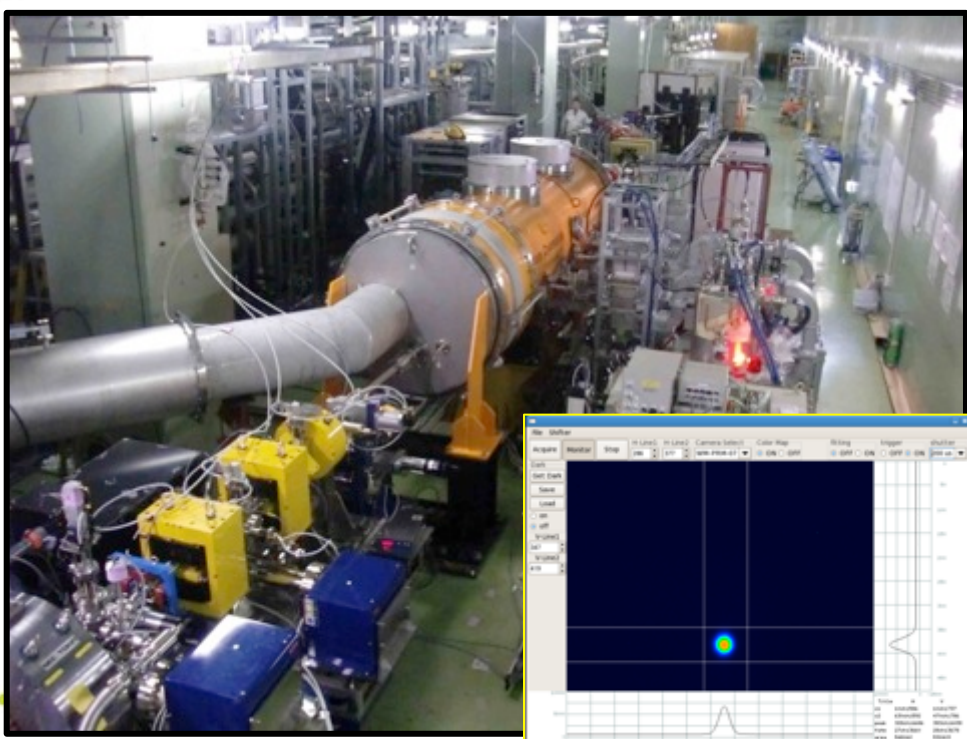
photocathode RFgun

Capture cryomodule (2 SC cavities)

← ILC ビーム電流実証



Parameters	Value
C.M. Energy	500 GeV
Peak luminosity	$1.8 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Beam Rep. rate	5 Hz
Pulse duration	0.73 ms
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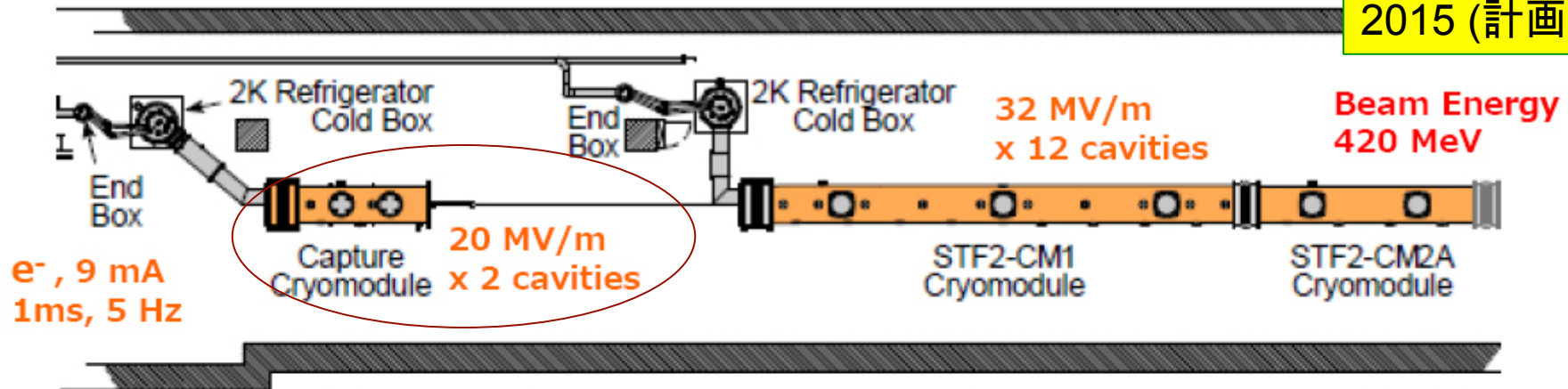




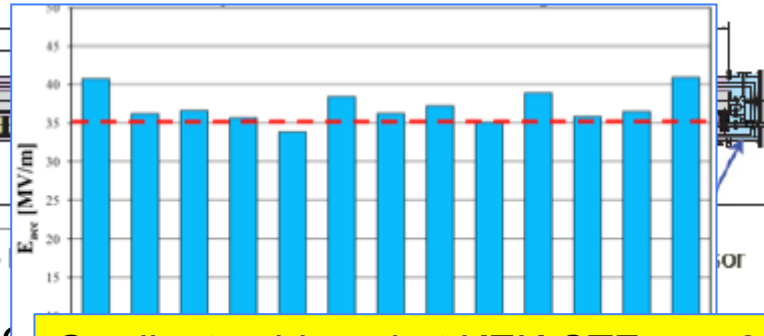
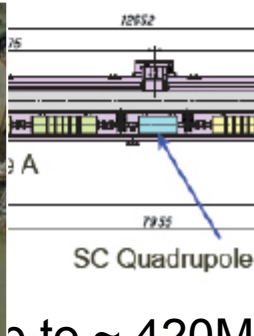
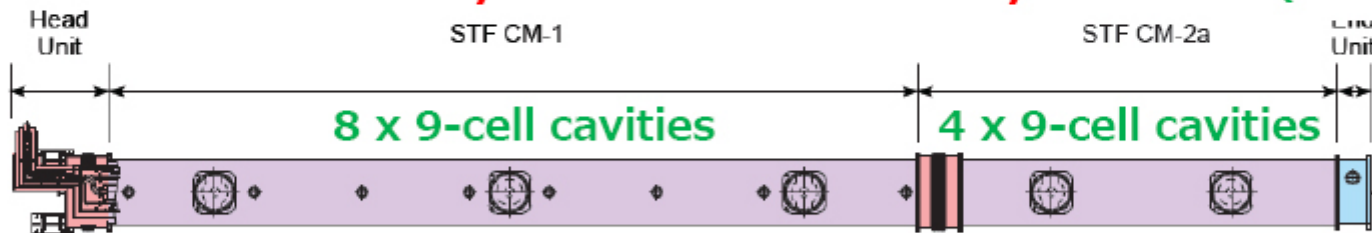
10 year Evolution of STF at KEK

KEK-STFでの10年をかけた進展

ビーム加速
2015 (計画)



STF2 : CM1 Cryomodule + CM2a Cryomodule (2014')



up to ~ 420MeV

Gradient achieved at KEK-STF: > ~ 35 MV/m
Progress: > 90 %, at individual vertical test



Cooperation of ILC host- and hub-laboratories with worldwide industry (proposed)

